

SRPBS12-BGC Blade Guide Conversion Kit **Assembly Instructions**

1. Remove the bandsaw table by releasing the four locating bolts (ensuring that the table is fully supported at all times). Remove the table mounting trunnion.

2. Take the drilling template (Fig 2.1) and position it as shown (Fig 2.2 & 2.3). Secure the template with tape and drill 3mm pilot holes in the five positions as indicated. (Depending on the age of the machine, you may find that the four holes on the vertical face of the bandsaw body, already match those marked by the template. If this is the case, then you only need to drill the additional hole on the top of the bandsaw body).

Carefully follow the four pilot holes on the vertical face of the bandsaw body, with a 10mm drill, and the single hole on the top of the bandsaw with a 7mm drill. Remove any burrs or sharp edges from the holes with a small file.



Fig 2.1 - Drilling Template



Fig 2.2 - Locating Drilling Template

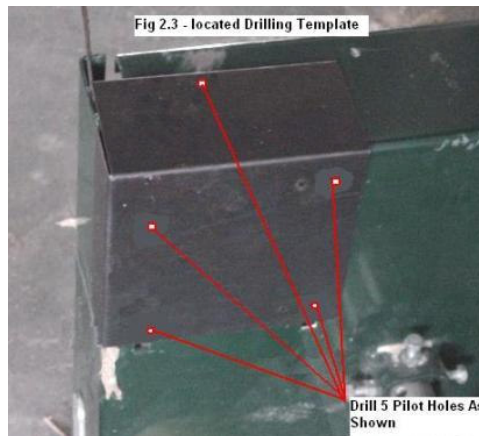


Fig 2.3 - Located Drilling Template

Drill 5 Pilot Holes As Shown

3. Assemble the lower guide mounting plate and M6 x 35mm socket head screw as shown (Fig 3.1 & 3.2) and fully tighten the screw.

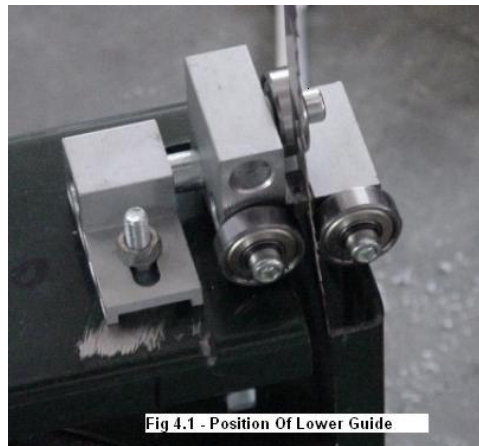


Fig 3.1 - Assembly of Mounting Plate & Screw

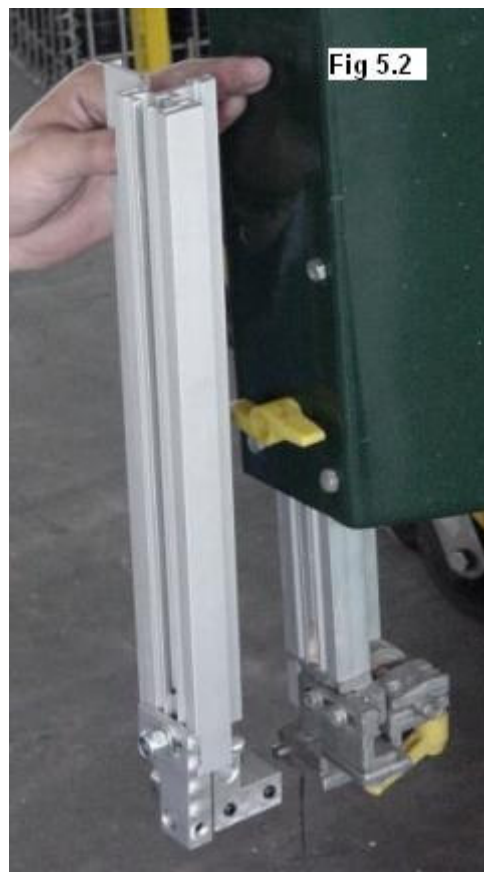


Fig 3.2 - Mounting Plate Located

4. Position the lower guide assembly as shown (Fig 4.1) and secure with M6 nut.



5. Assemble the upper guide assembly and guard extrusion using the M8 x 20mm Coach Bolt and M8 Nyloc Nut, washer and guide plate as shown (Fig 5.1 & 5.2).



6. Remove the original guard and guide assembly from the machine and re-fit the new assembly. Please ensure that the internal floating guard is transferred from the old guard to the new assembly (Fig 6.1).

